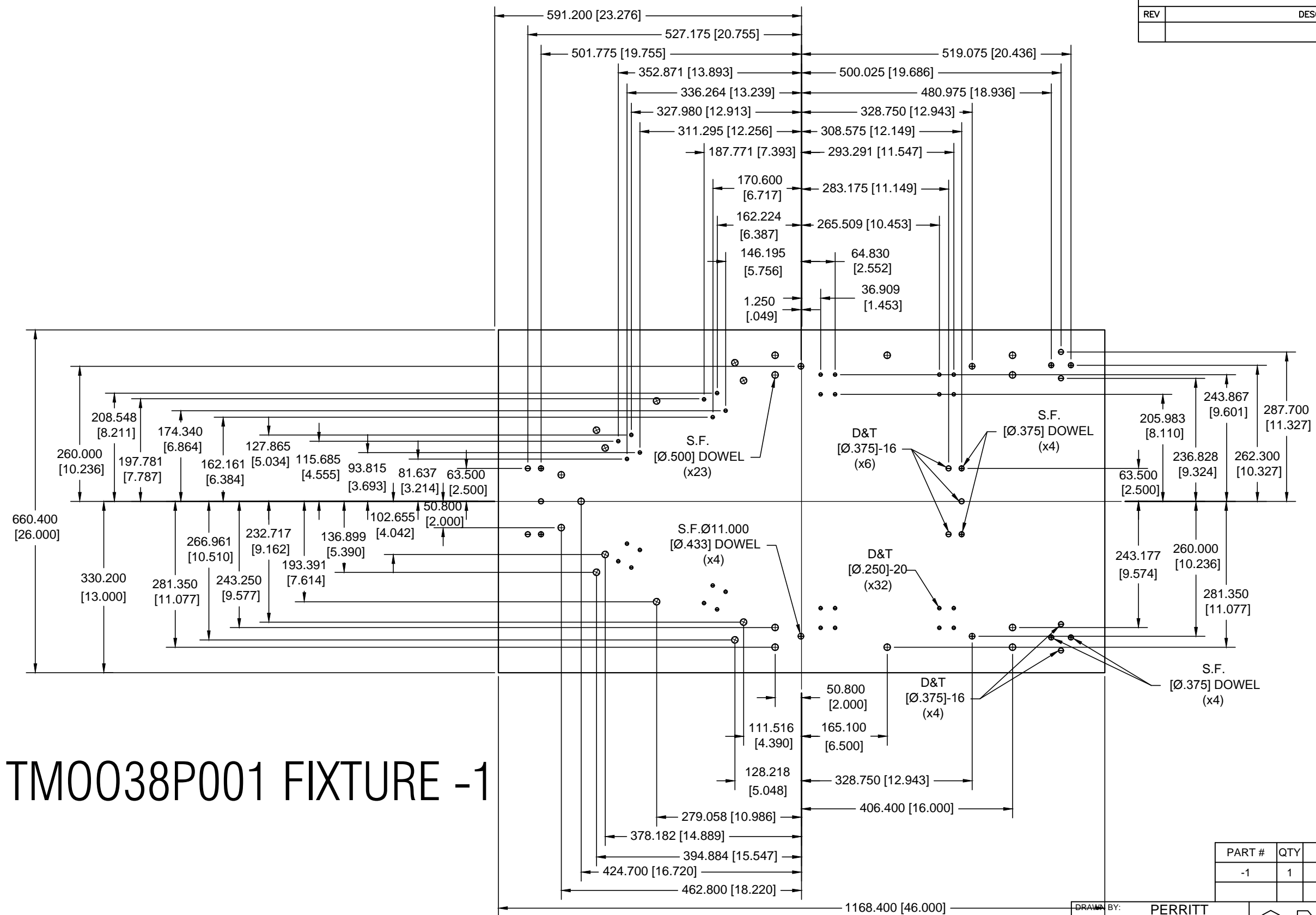


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



TM0038P001 FIXTURE -1

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: PERRITT

CHECKED

HEAT TREAT

FINISH SPEC

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ON:
DECIMALS
.XXX ± .005
.XX ± .01
.X ± .1

ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
0.15 x 45° P/R .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

USED ON MODEL
?

RED BARN MACHINE

TITLE

PART #

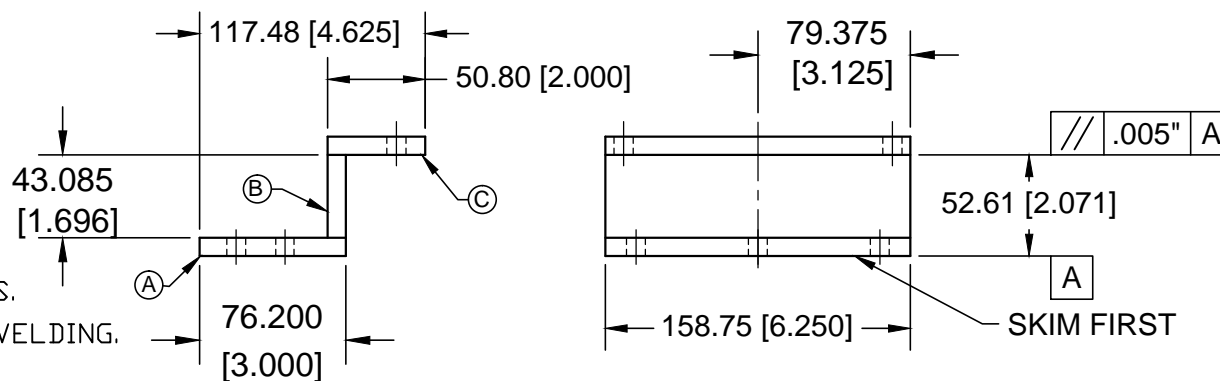
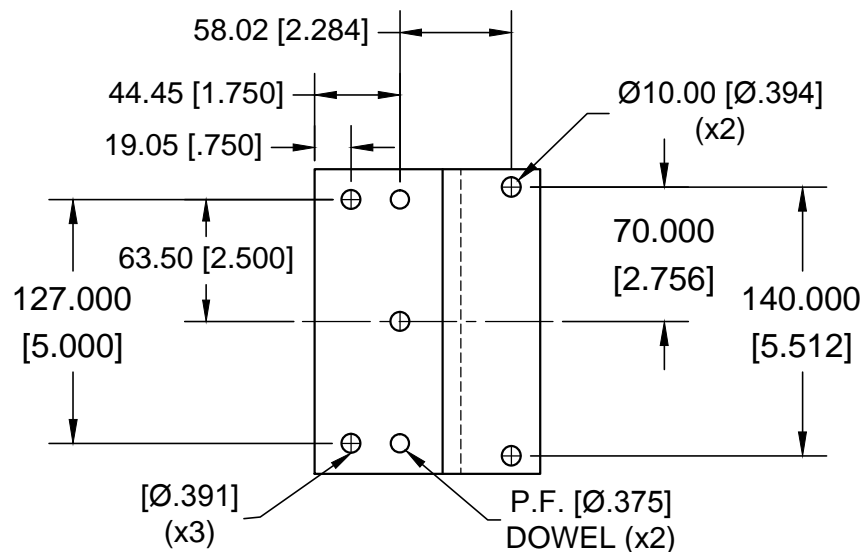
DWG NO.

SCALE NTS

DATE 1-28-06

SHEET 1 of 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



NOTES

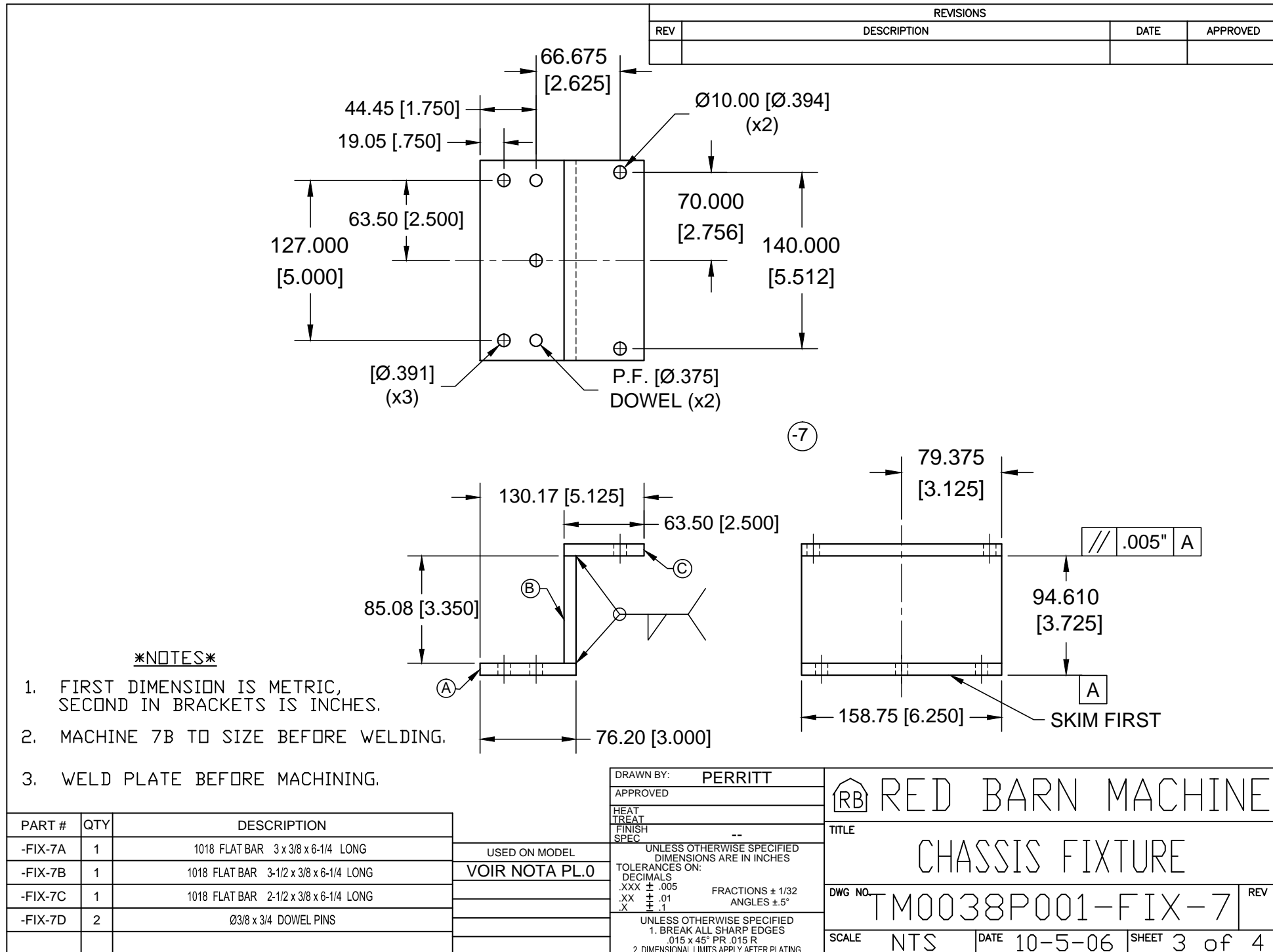
- FIRST DIMENSION IS METRIC, SECOND IN BRACKETS IS INCHES.
- MACHINE 7B TO SIZE BEFORE WELDING.
- WELD PLATE BEFORE MACHINING.

PART #	QTY	DESCRIPTION
-FIX-9A	1	1018 FLAT BAR 3 x 3/8 x 6-1/4 LONG
-FIX-9B	1	1018 FLAT BAR 2 x 3/8 x 6-1/4 LONG
-FIX-9C	1	1018 FLAT BAR 2 x 3/8 x 6-1/4 LONG
-FIX-9D	2	Ø3/8 x 3/4 DOWEL PINS

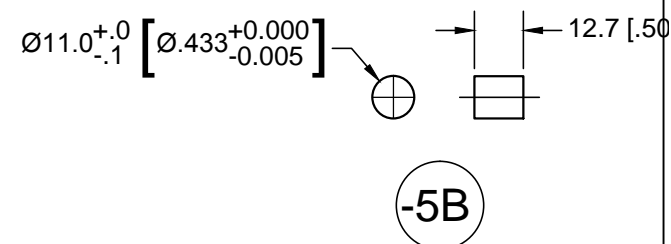
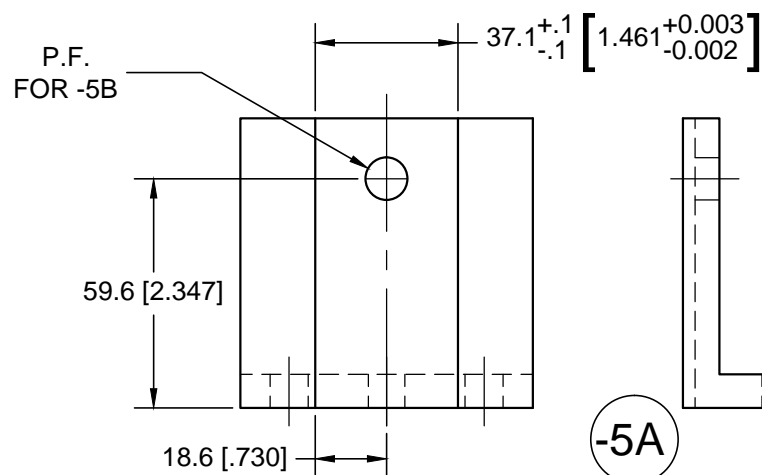
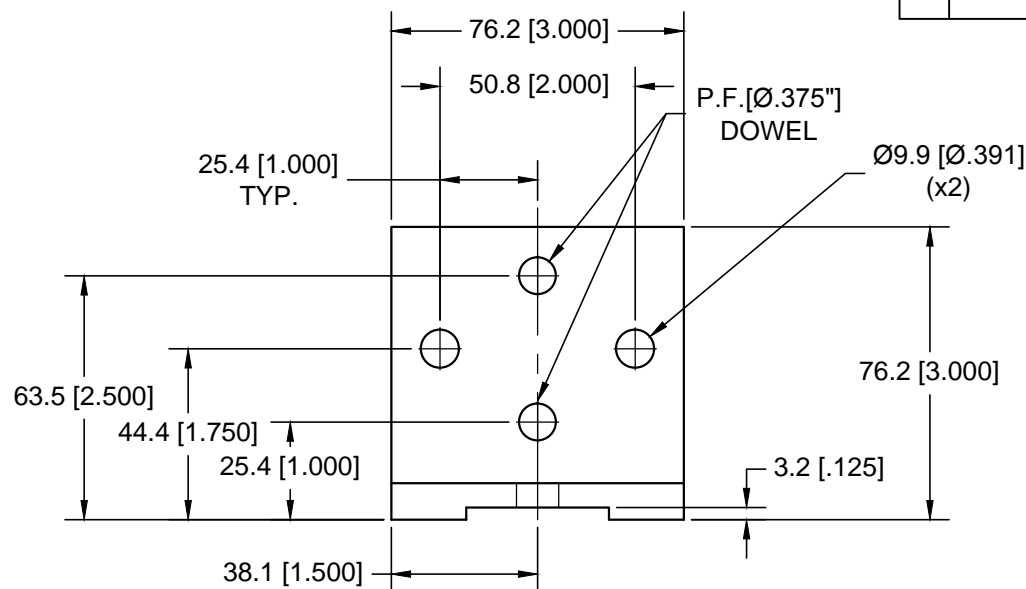
USED ON MODEL
VOIR NOTA PL.0

DRAWN BY:	PERRITT
APPROVED	
HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RB RED BARN MACHINE	
TITLE CHASSIS FIXTURE	
DWG NO. TM0038P001-FIX-9	REV
SCALE NTS	DATE 10-5-06
SHEET 4 of 4	



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-5A

SKIM FIRST

NOTES

- FIRST DIMENSION IS METRIC, SECOND IN BRACKETS IS INCHES.
- PRESS -5B INTO -5A

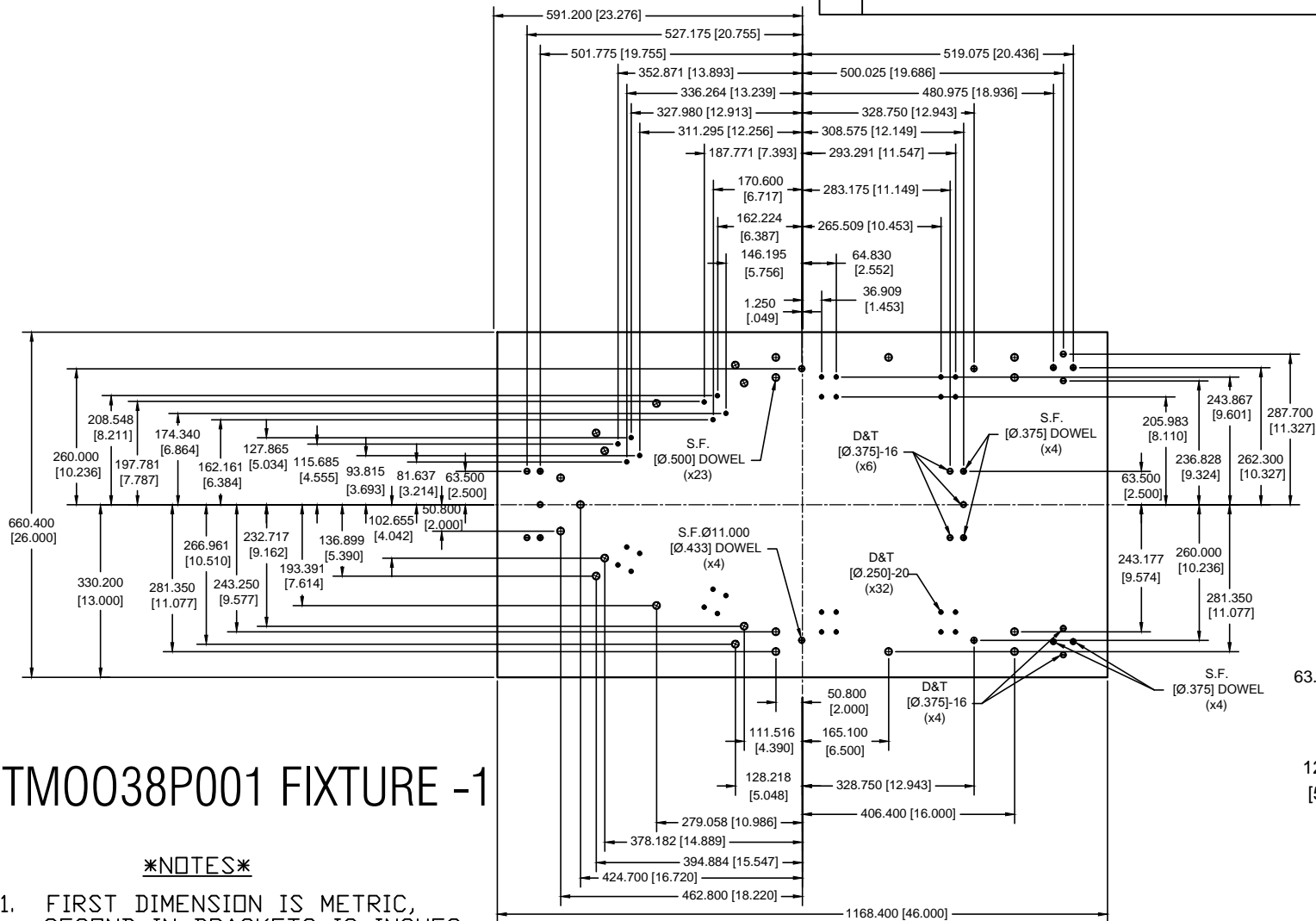
USED ON MODEL
VOIR NOTA PL.0

DRAWN BY:	PERRITT
APPROVED	
HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE	
CHASSIS FIXTURE	
DWG NO.	REV
TM0038P001-FIX-5	
SCALE	DATE
NTS	10-5-06
SHEET	2 of 4

PART #	QTY	DESCRIPTION
-FIX-5A	2	1018 ANGLE 3 x 3 x 3/8 x 3 LONG
-FIX-5B	2	1018 Ø11mm[Ø.433] x 1/2" LONG PINS

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



TM0038P001 FIXTURE -1

NOTES

- FIRST DIMENSION IS METRIC, SECOND IN BRACKETS IS INCHES.
- TOP HALF SYMMETRICAL W/BOTTOM.
- RELATE HOLES TO PATTERNS

			DRAWN BY: PERRITT		RED BARN MACHINE	
			APPROVED			
			HEAT TREAT		TITLE	
			FINISH SPEC			
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CHASSIS FIXTURE	
			TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° X ± .1			
			UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DWG NO. TM0038P001-FIX-1	
PART #	QTY	DESCRIPTION	USED ON MODEL	VOIR NOTA PL.0	DATE	10-5-06
-FIX-1	1	6061 PLATE 3/4" x 26 x 46 LONG			SHEET	1 of 4
-FIX-3A	4	1018 Ø1/2" x 2-1/2" RND STOCK				
-FIX-3B	4	1018 Ø3/8" x 5 RND STOCK				

